

## ENGINEERING CHECKS AOE 1 CLASS (Rev 7)

#### AUXILIARIES (AX) PRE-UNDERWAY PHASE

[AOE 1 CLASS MASTER CHECKLIST REV 3]

5811	A	ANCHOR WINDLASS
Component/Sub-Con	nponent	Proposed Procedure
Inspect Tech Manual Support		NAVSEA/OEM TECH MANUAL
Inspect PMS Support		A-005/418
		A-005/432
Inspect posted operating/safe	ty instructions	
and lubrication data		NAVSEA/OEM TECH MANUAL
Test Operate Anchor Windlass	s with No-Load	A-005/418 U-1
Inspect Fluid Samples		A-005/432 A-7
Inspect for proper HPU fluid le	evels	NAVSEA/OEM TECH MANUAL
Inspect anchor windlass lubric	ation IAW PMS	A-005/432 Q-1R
requirements		A-005/432 S-1R
Inspect handbrake is adjusted	IAW PMS	
requirements (recommend with	in 30 days of	
MI)		A-005/432 A-6
Inspect magnetic brake is adjusted IAW PMS		
requirements (recommend within 30 days of		
MI)		A-005/432 A-1
Inspect brake linkage assembly		A-005/432 A-6
Test wildcat/windlass solenoid switch		n/a
Inspect Gauge Calibration		CRL
Inspect relief valve data is properly posted (if		
data is not posted, then ship n	nust conduct	
relief valve test)		NAVSEA/OEM TECH MANUAL
Inspect all flex hoses are prope	erly tested and	NAVSHIPYD PUGET SOUND
labeled		261925Z APR99
Inspect flange shields		NSTM 505
Inspect for adequate nitrogen	charge for	
windlass		A-005/432 S-2
Inspect speed limiter		n/a
Inspect for adequate LP air pressure for chain		
compressor		n/a
Inspect filter differential indica	tions	NAVSEA/OEM TECH MANUAL
Inspect HPU mechanical seal l	eakage	NSTM 503

Inspect Servo/Replenishment pressures during	
wildcat operation	NAVSEA/OEM TECH MANUAL
Inspect Chain Compressor operation	n/a
Inspect reduction gear lubrication	
(gauges/sight flows/dipsticks)	NAVSEA/OEM TECH MANUAL
Test crossover valve operation	A-005/418 U-1

5600 / 5611	STEERING (I	nport System Verification)
Component/Sub-Component		Proposed Procedure
Inspect Tech Manual and EOSS Support		NAVSEA/OEM TECH
		MANUAL and EOSS
Inspect PMS Support		5611/806
T		A-001/276
Inspect operating/safety instruc	ctions and hydraulic	NAVSEA/OEM TECH
system/electrical wiring diagram	ns are posted	MANUAL
Inspect fluid samples		A-001/276 S-2R
Inspect static mechanical check	S	5611/806 R-13 NAVSHIPYD
		PUGET SOUND 261925Z
		APR99
Inspect relief valve test tags are		
not, test compensator relief val	ve settings)	5611/806 R-13
Inspect relief valve test tags are		
not, test main relief valve setting	igs)	5611/806 R-13
Inspect flange shields are prope		NSTM 505
Inspect steering gear lubricatio	n	A-001/276 R-7
Inspect trick wheel assembly		A-001/276 R-6
Test N2 accumulator charge		A-001/276 R-3
Inspect proper fluid levels		NAVSEA/OEM TECH
		MANUAL
Inspect filter indicators		5611/806 R-13
Inspect rudder ram finish		5611/806 R-13
Inspect rudder ram cylinders for	r leaks	5611/806 R-13
Inspect gauge calibration		CRL
Inspect rudder stock grounding	g straps and post	5611/806 R-13
lubrication		NAVSEA/OEM TECH
		MANUAL
Inspect servo/replenishment pr	ressures are correct	5611/806 R-13
Test the rudder follow up error		
to 5 deg; 5 deg increments at 5	to 25 deg)	5611/806 R-13
Test the trick wheel stops		A-001/276 R-6
Inspect the crush block clearances		A-001/276 R-6
Test (inport) rudder swing checks		5611/806 R-13
Test (inport) blocking valve		NSTM 562
Test auxiliary emergency steering pump		n/a
Test manual emergency steering system		5611/806 R-13
Test steering casualty alarm	Test steering casualty alarm	
Test pump remote operation an	d transfer of controls	5611/806 R-13
to pilot house		EOSS

Test for static rudder split (pilot house in control)	5611/806 R-13 NSTM 562
Test for indicator error (pilot house in control)	5611/806 R-13
	NSTM 562

210	FIRE PUMPS	(ELECTRIC and STEAM)
Component/Sub-C	omponent	Proposed Procedure
ALL FIRE PUMPS		
Inspect Tech Manual / EOSS su	ıpport	EOSS
		NAVSEA/OEM TECH
		MANUAL
Inspect PMS support		5210/806
		5210/005
		E-028/044
Inspect gauge calibration		CRL
Inspect transducer calibration		CRL
Inspect pump, motor (casing, pa	acking/mechanical	5210/806 R-3/10/13/30/33/34
seal, coupling, etc.)	C	NSTM 503
Inspect coupling guard		5210/806 R-3/4/33/34
1 1 22		OPNAVINST 5100.19
Inspect foundation		5210/806 R-3/4/33/34
1		NSTM 503
Inspect ferrous fasteners		5210/806 R-3/33
inspect terrous rustemens		NSTM 075, 505
Inspect resilient mounts		5210/806 R-3/4/10/13/30/33/34
inspect resilient mounts		NSTM 503
		NAVSEA S9073-A2-HBK-010
Inspect grounding straps		5210/806 R-3/33
mspeet grounding straps		NSTM 300
Inspect piping & supports		5210/806 R-10/13/30
inspect piping & supports		NSTM 505
Inspect all flex hoses are proper	rly tested/labeled	5000/009 A-1/A-2
inspect an flex noses are proper	Try tested/labeled	5000/000 A-1/A-2 5000/014 A-1/A-2
		NAVSHIPYD PUGET SOUND
		261925Z APR99
Inspect piping lagging		5210/806 R-10/13/30
inspect piping tagging		NSTM 505, 635
Inspect the suction strainer		EOSS
inspect the suction strainer		NAVSEA/OEM TECH
		MANUAL
Tast ramata matar/hydraulia ar	paratad	EOSS
Test remote motor/hydraulic op suction/discharge valves, interl		5210/806 R-10/13/30
Inspect local valves and remote		5210/806 R-10/13/30 5000/005 S-4, A-3
		l ·
(labeling, position indicators, e Inspect MHVC station oil level		5000/006 2M-1, 36M-4
periodicity	and rener valve test	
periodicity		

Test remote start/stop functions	EOSS
Test local start/stop functions	EOSS
Inspect pump operation (design discharge pressure,	EOSS
gages, unusual noise, bearing temps, etc).	NAVSEA/OEM TECH
	MANUAL
Inspect for proper seating of relief valve and no	EOSS
reverse rotation upon securing pump	NAVSEA/OEM TECH
	MANUAL
STEAM DRIVEN FIRE PUMPS	
Inspect lube oil filter indications and oil level	EOSS
-	2000/001 R-1
Test the over speed trip	NAVSEA/OEM TECH
	MANUAL
	EOSS
Test the speed limiting governor	E-037/038 Q-3
Test the turbine auxiliary lube oil pump low-pressure	NAVSEA/OEM TECH
automatic start switch operation	MANUAL
_	EOSS
Test combination exhaust and relief valve	EOSS
	NAVSEA/OEM TECH
	MANUAL

5240	SEAWATER	R SERVICE PUMPS
Component/Sub-C	Component	Proposed Procedure
Inspect Tech Manual / EOSS support		NAVSEA/OEM TECH
		MANUAL EOSS
Inspect PMS support		5240/805
Inspect gauge calibration		CRL
Inspect transducer calibration		CRL
Inspect coupling guard		OPNAVINST 5100.29
Test remote start/stop function	S	EOSS
		5240/805 R-5/7/8
Test local start/stop functions		EOSS
		5240/805 R-5/7/8
Inspect pump operation/design	discharge pressure,	EOSS
unusual noise, bearing temps, e	etc.	NSTM 503
		NAVSEA/OEM Tech
		Manual
		5240/805 R-5/7/8
Inspect packing and mechanica	l seal leakage	NSTM 503
		5240/805 R-5/7/8
Inspect for proper seating of ch		EOSS
reverse rotation upon securing	the pump	NAVSEA/OEM Tech
		Manual
Inspect for ferrous fasteners		NSTM 075
		NSTM 505-3.1.1
Inspect foundation and resilien	t mounts	5240/805 R-5/7/8
		NAVSEA S9073-A2-HBK-
		010
Inspect condition of expansion		NSTM 505
Inspect all flex hoses are proper	rly tested/labeled	5000/009 A-1/2
		5000/014 A-1/2
		NAVSHIPYD PUGET
		SOUND 261925Z APR99
Inspect piping lagging		NSTM 505
Inspect grounding straps		NSTM 300
		NSTM 503
Test remote motor/hydraulic op		EOSS
suction/discharge valves, interl		5240/805 R-5/7/8
Inspect local valves and remote control station		5000/005 S-5, A-3
(labeling, position indicators, e		5000/006 2M-1, 36M-4
Inspect MHVC station oil level	and relief valve test	
periodicity		

Inspect the suction strainer	EOSS NSTM 503
Test aux seawater low pressure alarm, start-up switch	N/A
Inspect firemain to seawater reducing station	EOSS
operation	

5512 / 5513 / 5515 LOW and MEDIUM	M PRESSURE AIR SYSTEM
Component/Sub-Component	Proposed Procedure
Inspect Tech Manual and EOSS Support	
Inspect PMS Support	
Inspect Gauge Calibration	
Inspect operating/safety instructions are posted	
Inspect compressor oil level and oil samples	
Test compressor pressures and temperatures	
Test compressor capacity control system	
Inspect compressor belt condition	
Test compressor auto control and safety switches	
a. Operational control switches (115/120/125)	
b. Low oil pressure	
c. High discharge pressure	
d. High air and water temp	
Inspect all relief valve testing is within periodicity	
Inspect location of intake/vent supply	
Inspect receiver flask certification	
Test priority valve operation	
Inspect sea water cooling system	
Inspect 50/50 mixture of ethylene glycol	
Test type I and type II dehydrator operation	
a. Gauge calibration	
b. Tower operation	
c. Purge air pressure	
d. Automatic drain operation	
e. Dew point	
f. Inspect PMS and Tech Manual support	

5511 / 5515 HIGH PRES		SSURE AIR SYSTEM
Component/Sub-Component		Proposed Procedure
Inspect Tech Manual and EO	SS Support	
Inspect PMS Support		
Inspect Gauge Calibration		
Inspect operating/safety inst	ructions are posted	
Inspect compressor oil level a	and oil samples	
Test compressor auto contro	l and safety switches	
a. Start / Stop switch		
b. Low oil pressure switch		
c. Jacket water temp switch		
d. Compressor temp/pressure monitor operation		
Inspect compressor pressure	•	
Inspect compressor drive belt condition		
Inspect condensate monitoring/drain system		
Inspect all flex hoses are pro-		
Inspect all relief valve testing is within periodicity		
Inspect HP air flask certification		
Inspect sea water cooling system		
Inspect air intake/ventilation supply location		
Inspect all HP/LP air reducing stations		
Inspect fresh water pump belts		
Inspect capacity		
Inspect oil wipers		
Inspect pressure regulator valve		
Inspect 50/50 mixture of ethylene glycol		
Inspect seals for oil leaks		

A-002/105-11	EMERGENCY/SHIP'S SERVICE DIESEL GENERATORS
Component/Sub-Component	Proposed Procedure
Note: Overspeed trip is not required if	Note: Dead Bus Pick-up & Reverse
DEI has conducted within the last	Power Relay checks are covered under
ninety days and documentation of	EL.
satisfactory performance is available.	
Inspect Engine Sump Level	EOSS
Inspect Turbocharger Sump Level	EOSS
Inspect Start Air Lubricator Oil Level	EOSS
Inspect Governor Oil Level	EOSS
Inspect Lube Oil Sample	A-002/099 A-8R
Inspect J/W Expansion Tank Level	EOSS
Inspect "Do not open access" and	NAVSEA/OEM TECH MANUAL
Expansion Tank warning "Poison"	
are posted	
Inspect/test fuel valve trip	EOSS
Inspect Relief Valves	A-002/099 48M-1
Inspect Flange Shielding	NSTM 505
Inspect For Exhaust Leaks	EOSS
Inspect Filters, Strainers	A-002/099 R-8
Inspect Governor and Fuel Linkage for	A-002/099 S-6
Binding	
Inspect J/W Standby Pump	EOSS
Test Blow In Damper	EOSS
Test pre-lube system operation	EOSS
Test Jacket Water High Temp Alarm	A-002/099 A-10
Test Lube Oil Filter High DP Alarm	NAVSEA/OEM TECH MANUAL
Test low lube oil pressure alarm	A-002/099 A-2R
Test Remote Shut Down	A-002/099 A-2R
Test Local Shut Down	EOSS
Test Barring Device Interlock	EOSS
Test Engine Blow Down	EOSS
Test Local Pneumatic start	EOSS
Test Overspeed Trip	A-002/099A-2R
Test 80% load for 15 minutes	A-002/099 Q-4
Inspect for fuel/lube oil leaks	EOSS
Inspect pyrometer operation	A-002/099 A-9R
Inspect manometer	A-002/099 A-9R
Inspect sea water cooling pump	A-002/099 S-8R

Test high water/generator bearing	A-002/099 A-17,18
temp alarm	

E-036/011	CARGO FUEL PUMPS (JP 5 and DFM)	
Component/Sub-Component		Proposed Procedure
Inspect Tech Manual and EOSS	S Support	
Inspect PMS Support		
Inspect Gauge Calibration		
Inspect Transducer Calibration		
Test the Fuel Oil Control Conso	ole is operational	
Test the Local Control Console	es are operational	
Test remote start/stop function	ıs	
Test local start/stop functions		
Inspect pump operation/design	discharge pressure,	
unusual noise, bearing temps, f	lexible coupling,	
mechanical seals and coupling guards.		
Test the over speed trip (STEA	M)	
Test the speed limiting governo	or (STEAM)	
Test the turbine auxiliary lube oil pump low-pressure		
automatic start switch operation (STEAM)		
Inspect lube oil filter indications and oil level		
(STEAM)		
Test combination exhaust and relief valve (STEAM)		
Test transfer valve operation		

5140	AIR COND	OTTIONING PLANTS
Component/Sub-Component		Proposed Procedure
CENTRIFUGAL UNITS (R-114, R-236fa) RECIPROCATING UNITS (R-12, R-134a)		
(check items below as application)		
Note: Some units are not equ		Note: Applicable MRCs are
valves for pressure testing. T		used as guides to demonstrate a
amount of refrigerant would		particular component's
not advisable. For these insta	,	performance. Some MRCs may
operation will be accomplished		not be accomplished in their
(e.g., securing/aligning s/w, to		entirety.
pump on/off, turning the c/w		
Inspect Tech Manual / EOSS	support	NSTM 516
		NAVSEA/OEM Tech Manual
Inspect PMS support		5140/010 (R-12), 5140/012 (R-
		134a)
		5140/805 (R-12 & R-134a)
		5140/011 (R-114), 5140/013 (R-
		236fa)
T		5140/804 (R-114 & R-236fa)
Inspect operating/safety inst	ructions are posted	GSO 516, 602
		OPNAVINST 5100.19 NAVSEA/OEM Tech Manual
Inspect refrigerant logs		5140/010 M-4R
inspect ferrigerant logs		5140/010 M-4R 5140/012 M-4R
		5140/012 M-4R 5140/011 M-4R
		5140/011 M-4R 5140/013 M-4R
Inspect material condition		5140/805 R-2
inspect material condition		5140/804 R-2
Inspect compressor oil level,	oil sample	5140/010 R-9D
inspect compressor on level,	on sumple	5140/012 R-9D
		5140/010 R-6
		5140/012 R-6
		EOSS
Inspect moisture indicators		5140/010 W-1R
		5140/012 W-1R
		5140/011 W-1R
		5140/013 W-1R
Inspect hermetic motor sight	glass	5140/011 M-2
	<u> </u>	5140/013 M-2
Inspect gauge calibration		CRL

Verify calibration & operation of high pressure switch	5140/013 A-8
(236fa)	3140/013 A-8
Verify calibration & operation of pressure transducers	5140/013 24M-4
(236fa)	3140/013 24111-4
Inspect oil accumulator pressure (236fa)	5140/013 M-1
Test safety/control pressure switch device settings	5140/805 R-5
and operation	5140/010 R-4
High pressure safety/control switch	5140/010 R-4 5140/012 R-4
Low pressure safety/control switch	5140/012 R-4 5140/011 36M-1, R-4
Water pressure failure safety switch	3140/011 30M-1, K-4
Oil failure/low oil pressure/differential oil pressure	
switch	
Oil temperature safety switch	
Compressor low pressure control switch	
Chill water pressure/differential flow switch	
Low refrigerant temp switch	
Chill water operating/low temp switch	
Thermostatic Expansion Valve (TXV)	
Inspect/test for system leaks (refrigerant/oil/water)	5140/805 R-2/8
mispect/test for system leaks (terrigerant/on/water)	5140/010 S-1R, R-7
	5140/010 S-1R, R-7 5140/012 S-1R, R-7
	5140/804 R-3
	5140/011 S-1R
	5140/011 S-1R 5140/013 S-1R
	NSTM 516 Sec. 3
Inspect for compressor shaft seal leaks	5140/804 R-3
hispect for compressor shart sear leaks	5140/011 Q-3
	5140/013 Q-3
	NSTM 516 Sec. 3
Inspect coupling guard	OPNAVINST 5100.19
hispect coupling guard	NAVSEA/OEM Tech Manual
Operate/test unit, verify operating parameters,	5140/805 R-6/7/9/10
Test capacity control system operation (pressure,	5140/010 A-1/5/7/8
temperature)	5140/010 A-1/5/7/8 5140/012 A-1/5/7/8
Test current limiter, electronic control module (as	5140/804 R-4/5/12
applicable)	5140/804 R-4/3/12 5140/011 A-8R/9R
	5140/011 A-8R/9R 5140/013 A-8/9
Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units)	EOSS
Inspect capacity control external pneumatic vent	NAVSEA/OEM Tech Manual
connection for proper venting (applies only to Carrier	NA VSEA/OEM TECH Mailual
connection for proper venting (applies only to Carrier compressors equipped with hydraulic cap control)	
Test Water Regulating Valve (WRV)	
Test water regulating valve (WRV)	

Test compressor suction and discharge valves	5140/805 R-5
(reciprocating units)	5140/010 R-5
	5140/012 R-5
Inspect/test chill water pump	NSTM 503, GSO 503
Bearing lubrication	EOSS
Operating parameters	NAVSEA/OEM Tech Manual
Mechanical seal leakage	OPNAVINSTR 5100.19
Pump discharge check valve seat tightness	
Coupling guard	
Inspect Chill Water Expansion Tank	5140/010 24M-1
Operating level	5140/012 24M-1
Filling air gap	5140/011 24M-2
Hose connection warning sign	5140/013 24M-2
Relief valves and vacuum breakers	NSTM 516, 533
	GSO 602
	EOSS
Inspect sea water system & controls	5140/805 R-2/4/8
Operate emergency cooling water reducing station	5140/010 & 012 Q-1R, Q-2R, S-
Reducing valve and station pilot valve sensing	2R, A-3R, R-1/2/8D/12
line strainer	5140/804 R-3
Seawater regulating valve	5140/011& 013 R-1/13, M-3R, Q-
Condenser (O&I as required)	5, S-3R, A-10R
Zinc anodes (O&I as required)	5000/015 (A or R checks as
Headers, tube sheet, divider plate (O&I as	applicable)
required)	NSTM 516
Strainers (Hellan, Y, Duplex) (O&I as required)	EOSS
Summers (richam, 1, 2 apron) (Sect as requires)	NAVSEA/OEM Tech Manual
Inspect/test sea water pump (as applicable)	NSTM 503, GSO 503
Operating parameters	EOSS
Bearing lubrication	NAVSEA/OEM Tech Manual
Mechanical seal leakage	OPNAVINSTR 5100.19
Pump discharge check valve seat tightness	
Coupling guard	
Inspect resilient mounts	5140/010 A-4R
inspect resinent mounts	5140/012 A-4R
	5140/011 A-4R
	5140/013 A-4R
	NAVSEA S9073-A2-HBK-010
Inspect grounding straps	NSTM 300
Inspect flexible hoses	5140/010 A-6
map and Homore Houses	5140/012 A-6
	5000/009 A-1/2
	5000/007 A-1/2 5000/014 A-1/2
	J000/014 A-1/2

	27000 171 10
Inspect vent exhaust ducting terminal (flow, location,	NSTM 516 Sec 4
indicators and alarms)	
Inspect cylinder stowage racks	NSTM 516
	GSO 516, 671
Inspect replacement refrigerant charge	GSO 516
Inspect lube oil filter/strainer (O&I as required)	5140/010 R-6
	5140/012 R-6
	5140/011 R-6
	5140/013 R-6
Inspect dehydrator (O&I as required)	5140/010 A-2R, R-3
	5140/012 A-2R, R-3
	5140/011 R-3
	5140/013 R-3
Inspect/test refrigerant Purge and Pump Out (PPO)	A/C& R Advisory #32
unit/Refrigerant Recovery Unit (RRO)	5140/010 A-2R, R-4
Moisture indicator	5140/012 A-2, R-4
Oil level	5140/011 36M-1, R-5
Belt drive & belt guard (tension & condition)	5140/013 A-8, R-5
Compressor cycling (high pressure) switch	NAVSEA/OEM Tech Manual
Material condition (O& I as required)	
Dehydrator cartridge (O&I as required)	
Verify halocarbon monitor installation is compatible	NSTM 516
with refrigerant type. Test halocarbon monitor	OPNAVINST 5100.19
	GSO 516
Inspect for non-condensable gases (as required by	NSTM 516
when compressor discharge pressure cannot be	
maintained with WRV)	
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5161	REFRIC	GERATION PLANTS
Components/Sub-Components		Proposed Procedure
Inspect Tech Manual / EOSS supp	ort	NSTM 516
mspect reen Manual/ EOSS supp	Joit	NAVSEA/OEM Tech Manual
Inspect PMS support		5161/001 (R-12)
		5161/005 (R-134a)
		5161/800 (R-12 & R-134a)
Inspect operating/safety instructions are posted		GSO 516, 602
		OPNAVINST 5100.19
		NAVSEA/OEM Tech Manual
Inspect refrigerant logs		5161/001 M-2R
		5161/005 M-2R

Inspect compressor oil level, oil sample    S161/001 R-12D     S161/005 R-12D     EOP     NAVSEA/OEM Tech Manual		
Inspect moisture indicators  Inspect capacity control external pneumatic vent connection for proper venting (applies only to Carrier compressors equipped with hydraulic cap control)  Inspect gauge calibration  Test safety/control pressure switch device settings and operation  High pressure safety/control switch  Compressor low pressure/differential oil pressure switch  Chill water pressure/differential flow switch  Chill water operating/low temp switch  Chill water operating/low temp switch  Thermostatic Expansion Valve (TXV)  Inspect for compressor shaft seal leaks  Inspect drive belts and belt guards  Test compressor suction and discharge valves  Tislo/001 W-1R  5161/001 W-1R  5161/005 W-1R  NSTM 516  NAVSEA/OEM Tech Manual  Test compressor shaft seal leaks  Topic drive belts and belt guards  Test compressor suction and discharge valves  Test compressor suction and discharge valves  Test compressor suction and discharge valves	Inspect compressor oil level, oil sample	5161/001 R-12D
Inspect moisture indicators  Inspect capacity control external pneumatic vent connection for proper venting (applies only to Carrier compressors equipped with hydraulic cap control)  Inspect prerotational vane operation and controls  Inspect gauge calibration  Inspect gauge calibration  Test safety/control pressure switch device settings and operation  High pressure safety/control switch  Low pressure safety/control switch  Oil failure/low oil pressure/differential oil pressure switch  Compressor low pressure control switch  Chill water pressure/differential flow switch  Low refrigerant temp switch  Chill water operating/low temp switch  Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks  Inspect drive belts and belt guards  Inspect drive belts and belt guards  Operate/test unit, verify operating parameters, and verify capacity control system operation  Test compressor suction and discharge valves  Inspect capacity control system control sy		5161/005 R-12D
Inspect capacity control external pneumatic vent connection for proper venting (applies only to Carrier compressors equipped with hydraulic cap control)  Inspect perotational vane operation and controls  Inspect gauge calibration  Test safety/control pressure switch device settings and operation  High pressure safety/control switch Low pressure safety/control switch Oil failure/low oil pressure/differential oil pressure switch Chill water pressure/differential flow switch Chill water operating/low temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect for compressor shaft seal leaks Inspect drive belts and belt guards  Inspect drive belts and belt guards  Test compressor suction and discharge valves  Test compressor suction and discharge valves  5161/001 W-1R 5161/005 W-1R NSTM 516 NAVSEA/OEM Tech Manual  S161/000 R-4 5161/001 IsM-2, 18M-4, U-3/4 5161/001 IsM-2, 18M-4, U-3/4 NSTM 516 NAVSEA/OEM Tech Manual  S161/005 S-1R NSTM 516 Sec. 3  Inspect for compressor shaft seal leaks NSTM 516 Sec. 3  Inspect drive belts and belt guards  S161/001 IsM-1 5161/005 IsM-1 5161/000 R-6 5161/000 R-6 5161/000 R-6 5161/000 R-4 5161/000 R-4 5161/000 R-4 5161/000 R-4 5161/000 R-4 5161/000 R-6		EOP
Inspect capacity control external pneumatic vent connection for proper venting (applies only to Carrier compressors equipped with hydraulic cap control)  Inspect prerotational vane operation and controls  Inspect gauge calibration  Test safety/control pressure switch device settings and operation  High pressure safety/control switch Low pressure safety/control switch Water pressure failure safety switch Oil failure/low oil pressure/differential oil pressure switch Chill water operating/low temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect drive belts and belt guards  Inspect drive belts and belt guards  Test compressor suction and discharge valves  5161/800 R-4 5161/001 18M-2 5161/005 18M-2 5161/000 R-6 5161/001 18M-2 5161/005 18M-2 5161/000 R-6 5161/000 R-7 5161/000 R-6 5161/000 R-6 5161/000 R-6 5161/000 R-6 5161/000 R-7 5161/000 R-6		NAVSEA/OEM Tech Manual
Inspect capacity control external pneumatic vent connection for proper venting (applies only to Carrier compressors equipped with hydraulic cap control)  Inspect prerotational vane operation and controls  Inspect gauge calibration  Inspect gauge calibration  Test safety/control pressure switch device settings and operation  High pressure safety/control switch  Low pressure safety/control switch  Oil failure/low oil pressure/differential oil pressure switch  Compressor low pressure control switch  Chill water pressure/differential flow switch  Chill water operating/low temp switch  Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect drive belts and belt guards  Inspect drive belts and belt guards  Test compressor suction and discharge valves  Test compressor suction and discharge valves  Inspect capacity control system operation  Inspect capacity control	Inspect moisture indicators	5161/001 W-1R
connection for proper venting (applies only to Carrier compressors equipped with hydraulic cap control)  Inspect prerotational vane operation and controls  Inspect gauge calibration  Inspect gauge calibration  Test safety/control pressure switch device settings and operation  High pressure safety/control switch  Low pressure safety/control switch  Oil failure/low oil pressure/differential oil pressure switch  Chill water operating/low temp switch  Chill water operating/low temp switch  Thermostatic Expansion Valve (TXV)  Inspect for compressor shaft seal leaks  Inspect drive belts and belt guards  Inspect drive belts and belt guards  Test compressor suction and discharge valves  Test compressor suction and discharge valves  Test compressor suction and discharge valves  Inspect drive belts and belt guards  Test compressor suction and discharge valves  Test compressor suction and discharge valves  NAVSEA/OEM Tech Manual  Test compressor suction and discharge valves  Test compressor suction and discharge valves  Test compressor suction and discharge valves	•	5161/005 W-1R
compressors equipped with hydraulic cap control)  Inspect prerotational vane operation and controls  Inspect gauge calibration  Test safety/control pressure switch device settings and operation  High pressure safety/control switch Low pressure safety/control switch Oil failure/low oil pressure/differential oil pressure switch Compressor low pressure control switch Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks Inspect drive belts and belt guards  Inspect drive belts and belt guards  Inspect drive belts and belt guards  Test compressor suction and discharge valves  Test compressor suction and discharge valves  Inspect drive belts and delacks and controls  NSTM 516 NAVSEA/OEM Tech Manual  NAVSEA/OEM Tech Manual  Test compressor suction and discharge valves  NSTM 516 NAVSEA/OEM Tech Manual  Test compressor suction and discharge valves  S161/800 R-4	Inspect capacity control external pneumatic vent	NSTM 516
Inspect gauge calibration  Inspect gauge calibration  Test safety/control pressure switch device settings and operation  High pressure safety/control switch Low pressure safety/control switch Water pressure failure safety switch Oil failure/low oil pressure/differential oil pressure switch Compressor low pressure control switch Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks Inspect drive belts and belt guards  Inspect drive belts and belt guards  Inspect drive belts and belt guards  Test compressor suction and discharge valves  Inspect compressor suction and discharge valves  Test compressor suction and discharge valves  Inspect drive belts and belt guards  Test compressor suction and discharge valves  Inspect drive belts and belt guards  Test compressor suction and discharge valves  Inspect drive belts and belt guards  Inspect drive belts and discharge valves  Test compressor suction and discharge valves	connection for proper venting (applies only to Carrier	NAVSEA/OEM Tech Manual
Inspect gauge calibration  Test safety/control pressure switch device settings and operation  High pressure safety/control switch Low pressure safety/control switch Water pressure failure safety switch Oil failure/low oil pressure/differential oil pressure switch Compressor low pressure control switch Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks Inspect coupling guard  Inspect drive belts and belt guards  Inspect drive belts and belt guards  Test compressor suction and discharge valves  Test compressor suction and discharge valves  Inspect gauge calibration CRL  S161/800 R-4 S161/801 18M-2, 18M-4, U-3/4 S161/001 18M-1 S161/001 S-1R S161/001 S-1R S161/001 18M-1 S161/005 18M-1 S161/005 18M-1 S161/001 18M-2	compressors equipped with hydraulic cap control)	
Inspect gauge calibration	Inspect prerotational vane operation and controls	NSTM 516
Test safety/control pressure switch device settings and operation  High pressure safety/control switch Low pressure safety/control switch Oil failure/low oil pressure/differential oil pressure switch Compressor low pressure control switch Chill water pressure/differential flow switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks Inspect drive belts and belt guards  Inspect drive belts and belt guards  Test compressor suction and discharge valves  Test compressor suction and discharge valves  5161/800 R-4 5161/001 18M-2, 18M-4, U-3/4 5161/005 18M-2, 18M-4, U-3/4 5161/001 18M-2, 18M-2 5161/001 18M-2 5161/005 18M-1 5161/005 18M-2 EOP NAVSEA/OEM Tech Manual Test compressor suction and discharge valves  5161/800 R-4 5161/001 U-1		NAVSEA/OEM Tech Manual
and operation  High pressure safety/control switch Low pressure failure safety switch Oil failure/low oil pressure/differential oil pressure switch Compressor low pressure control switch Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks Inspect coupling guard  Inspect drive belts and belt guards  Operate/test unit, verify operating parameters, and verify capacity control system operation  Test compressor suction and discharge valves  5161/001 18M-2, 18M-4, U-3/4 5161/005 18M-2, 18M-4, U-3/4 5161/00 18M-2, 18M-2, 18M-4, U-3/4 5161/00 18M-2, 18M-2, 18M-2 5161/00 18M-2	Inspect gauge calibration	CRL
High pressure safety/control switch Low pressure safety/control switch Water pressure failure safety switch Oil failure/low oil pressure/differential oil pressure switch Compressor low pressure control switch Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks Inspect coupling guard  Inspect drive belts and belt guards  Operate/test unit, verify operating parameters, and verify capacity control system operation  Test compressor suction and discharge valves  5161/005 18M-2, 18M-4, U-3/4 NSTM 516 NAVSEA/OEM Tech Manual  5161/800 R-5 5161/001 S-1R 5161/001 B-1 5161/001 18M-1 5161/001 18M-1 5161/005 S-1 5161/001 18M-2 5161/005 18M-2 EOP NAVSEA/OEM Tech Manual	Test safety/control pressure switch device settings	5161/800 R-4
Low pressure safety/control switch Water pressure failure safety switch Oil failure/low oil pressure/differential oil pressure switch Compressor low pressure control switch Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV) Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks Inspect coupling guard  Inspect drive belts and belt guards  Inspect drive be	and operation	5161/001 18M-2, 18M-4, U-3/4
Water pressure failure safety switch Oil failure/low oil pressure/differential oil pressure switch Compressor low pressure control switch Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV) Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks Inspect coupling guard  Inspect drive belts and belt guards  Inspect drive	High pressure safety/control switch	5161/005 18M-2, 18M-4, U-3/4
Oil failure/low oil pressure/differential oil pressure switch  Compressor low pressure control switch Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks Inspect coupling guard  Inspect drive belts and belt guards  Inspect drive belts and belt guards  Inspect drive belts and belt guards  Operate/test unit, verify operating parameters, and verify capacity control system operation  Test compressor suction and discharge valves  Test compressor suction and discharge valves  Oil failure/low suitch Compressor low pressure distinct Si61/800 R-5 Si61/800 R-6 Si61/800 R-6 Si61/800 R-6 Si61/800 R-6 Si61/800 R-6 Si61/800 R-4 Si61/800 R-4 Si61/800 R-4	Low pressure safety/control switch	NSTM 516
switch Compressor low pressure control switch Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks Inspect coupling guard  Inspect drive belts and belt guards  Inspect drive belts and belt gu	Water pressure failure safety switch	NAVSEA/OEM Tech Manual
Compressor low pressure control switch Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks Inspect coupling guard  Inspect drive belts and belt guards  I	Oil failure/low oil pressure/differential oil pressure	
Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks Inspect coupling guard  Inspect drive belts and belt guards  Inspect drive belts and belt guards  Inspect drive belts and belt guards  Openate/test unit, verify operating parameters, and verify capacity control system operation  Test compressor suction and discharge valves  Chill water pressure/differential flow switch  15161/800 R-5 15161/800 R-5 15161/800 R-6 15161/800 R-4 15161/800 R-4 15161/800 R-4 15161/800 R-4 15161/800 R-4 15161/800 R-4	switch	
Low refrigerant temp switch   Chill water operating/low temp switch   Thermostatic Expansion Valve (TXV)	Compressor low pressure control switch	
Chill water operating/low temp switch         Thermostatic Expansion Valve (TXV)           Inspect/test for system leaks (refrigerant/oil/water)         5161/800 R-5           5161/001 S-1R         5161/005 S-1R           NSTM 516 Sec. 3         NSTM 516 Sec. 3           Inspect for compressor shaft seal leaks         NSTM 516 Sec. 3           Inspect coupling guard         OPNAVINST 5100.19           NAVSEA/OEM Tech Manual         S161/800 R-5           5161/001 18M-1         5161/005 18M-1           Operate/test unit, verify operating parameters, and verify capacity control system operation         5161/001 18M-2           5161/005 18M-2         EOP           NAVSEA/OEM Tech Manual         Test compressor suction and discharge valves         5161/800 R-4           5161/001 U-1         5161/001 U-1	Chill water pressure/differential flow switch	
Thermostatic Expansion Valve (TXV)   Inspect/test for system leaks (refrigerant/oil/water)   5161/800 R-5   5161/001 S-1R   5161/005 S-1R   NSTM 516 Sec. 3     Inspect for compressor shaft seal leaks   NSTM 516 Sec. 3     Inspect coupling guard   OPNAVINST 5100.19   NAVSEA/OEM Tech Manual     Inspect drive belts and belt guards   5161/800 R-5   5161/001 18M-1   5161/005 18M-1     Operate/test unit, verify operating parameters, and verify capacity control system operation   5161/800 R-6   5161/001 18M-2   5161/005 18M-2   EOP   NAVSEA/OEM Tech Manual     Test compressor suction and discharge valves   5161/800 R-4   5161/001 U-1	Low refrigerant temp switch	
Inspect/test for system leaks (refrigerant/oil/water)	Chill water operating/low temp switch	
S161/001 S-1R	Thermostatic Expansion Valve (TXV)	
S161/005 S-1R     NSTM 516 Sec. 3     Inspect for compressor shaft seal leaks   NSTM 516 Sec. 3     Inspect coupling guard   OPNAVINST 5100.19     NAVSEA/OEM Tech Manual     Inspect drive belts and belt guards   5161/800 R-5     5161/001 18M-1     5161/005 18M-1     Operate/test unit, verify operating parameters, and verify capacity control system operation   5161/800 R-6     verify capacity control system operation   5161/001 18M-2     EOP	Inspect/test for system leaks (refrigerant/oil/water)	5161/800 R-5
Inspect for compressor shaft seal leaks  Inspect coupling guard  OPNAVINST 5100.19 NAVSEA/OEM Tech Manual  Inspect drive belts and belt guards  5161/800 R-5 5161/001 18M-1 5161/005 18M-1  Operate/test unit, verify operating parameters, and verify capacity control system operation  Test compressor suction and discharge valves  NSTM 516 Sec. 3  NAVSEA/OEM Tech Manual  5161/001 18M-1  5161/001 U-1		5161/001 S-1R
Inspect for compressor shaft seal leaks  Inspect coupling guard  OPNAVINST 5100.19  NAVSEA/OEM Tech Manual  Inspect drive belts and belt guards  5161/800 R-5  5161/001 18M-1  5161/800 R-6  verify capacity control system operation  Test compressor suction and discharge valves  OPNAVINST 5100.19  NAVSEA/OEM Tech Manual  Test compressor suction and discharge valves  5161/800 R-4  5161/001 U-1		5161/005 S-1R
Inspect coupling guard  OPNAVINST 5100.19 NAVSEA/OEM Tech Manual  Inspect drive belts and belt guards  5161/800 R-5 5161/001 18M-1 5161/005 18M-1  Operate/test unit, verify operating parameters, and verify capacity control system operation  5161/800 R-6 5161/001 18M-2 5161/005 18M-2 EOP NAVSEA/OEM Tech Manual  Test compressor suction and discharge valves  5161/800 R-4 5161/001 U-1		NSTM 516 Sec. 3
NAVSEA/OEM Tech Manual	Inspect for compressor shaft seal leaks	NSTM 516 Sec. 3
Inspect drive belts and belt guards	Inspect coupling guard	OPNAVINST 5100.19
5161/001 18M-1   5161/005 18M-1		NAVSEA/OEM Tech Manual
5161/005 18M-1	Inspect drive belts and belt guards	5161/800 R-5
Operate/test unit, verify operating parameters, and verify capacity control system operation  5161/800 R-6 5161/001 18M-2 5161/005 18M-2 EOP NAVSEA/OEM Tech Manual  Test compressor suction and discharge valves  5161/800 R-4 5161/001 U-1		5161/001 18M-1
verify capacity control system operation  5161/001 18M-2  5161/005 18M-2  EOP  NAVSEA/OEM Tech Manual  Test compressor suction and discharge valves  5161/800 R-4  5161/001 U-1		5161/005 18M-1
Test compressor suction and discharge valves  5161/005 18M-2 EOP NAVSEA/OEM Tech Manual  5161/800 R-4 5161/001 U-1	Operate/test unit, verify operating parameters, and	5161/800 R-6
Test compressor suction and discharge valves  5161/800 R-4 5161/001 U-1	verify capacity control system operation	5161/001 18M-2
Test compressor suction and discharge valves  5161/800 R-4 5161/001 U-1		5161/005 18M-2
Test compressor suction and discharge valves 5161/800 R-4 5161/001 U-1		EOP
5161/001 U-1		NAVSEA/OEM Tech Manual
	Test compressor suction and discharge valves	5161/800 R-4
5161/005 U-1		5161/001 U-1
		5161/005 U-1

Test/verify evaporator pressure regulator (EPR) and	5161/800 R-6
water regulating valve (WRV) setting and operation	
Inspect for non-condensable gases (as required by	5161/001 Q-5R
when compressor discharge pressure cannot be	5161/005 Q-5R
maintained with WRV)	
Test/verify refrigeration room door safety device,	5161/001 S-4R
inspect door seals	5161/005 S-4R
Inspect gravity type cooling coils for excessive frost	NSTM 516 Sec 4
build-up	
Inspect drip trough heating coils/cables and indicator	NSTM 516 Sec 4
lights	
Inspect refrigerator room recirculating fans and	GSO 516
indicator light, verify damper operation	NSTM 516 Sec 4
Inspect sea water system	5161/800 R-3
Condenser	5161/001 S-3R, Q-4R, R-13D
Zinc anodes (O&I as required)	5161/005 S-3R, Q-4R, R-13D
Headers, tube sheet, divider plate (O&I as	5000/015 (A or R checks as
required)	applicable to installation)
Operate emergency cooling water reducing station	NSTM 516
Strainers (Hellan, Y, Duplex) (O&I as required)	EOSS
Reducing valve and station pilot valve sensing	NAVSEA/OEM Tech Manual
line strainer	
Inspect resilient mounts	NAVSEA S9073-A2-HBK-010
Inspect grounding straps	NSTM 300
Inspect flexible hoses	5161/001 A-7/8/10/11
	5161/005 A-7/8/10/11
	5000/009 A-1/2
	5000/014 A-1/2
Inspect vent exhaust ducting terminal (flow, location,	NSTM 516 Sec 4
indicators and alarms)	
Inspect cylinder stowage racks	NSTM 516
	GSO 516, 671
Inspect replacement refrigerant charge	GSO 516
Inspect liquid line strainers and filters (O&I as	5161/001 R-8
required)	5161/005 R-2, R-8
Inspect dehydrator (O&I as required)	5161/001 A-2R
	5161/005 A-2R
Inspect refrigerant recovery unit and vacuum pump	NAVSEA/OEM Tech Manual
Verify halocarbon monitor installation is compatible	NSTM 516
with refrigerant type	OPNAVINST 5100.19
Test halocarbon monitor	GSO 516
105t harour oon monitor	050 510

8543	PA	ACKAGE CONVEYOR
Component/Sub-Compone	nt	Proposed Procedure
Inspect Tech Manual and EOSS Suppor	t	
Inspect PMS Support		
Inspect posted operating/safety instruc	tions (two	
man rule/ do not ride) at each station		
Inspect posted lubrication chart at top s	station	
Test for audible warning when starting		
Inspect that all station doors are locked		
Inspect that all station controllers are lo	cked	
Test door interlock system		
Inspect load/unloader at each station		
Test door cannot close when loader/unl	loader is in	
horizontal or 30 deg inclined position		
Test loader/unloader down interlock sw	itch at each	
station below upper most level		
Test jam limit switch at each station		
Inspect safety shields are properly insta	ılled	
Test up-over travel switch/device opera		
Test clean out door interlock switch if a	pplicable	
Test down overtravel device and switch	1	
Test indexing feature		
Test E-stop and run/stop buttons at all	stations	
Inspect proper florescent lighting at each	ch station	
Inspect trunk shielding and mounting ha	ardware	
Inspect trunk guide rails		
Inspect conveyor trunk for preservation	/cleanliness	
Inspect all carrier trays are installed and	tight	
Test all station growlers and phone circ	uits are	
functional and headsets are present		
Inspect conveyor has been load tested within the last		
five years to include weight test data		
Inspect speed reducer is filled to proper level with oil		
Inspect drive, driven and carrier chains are properly		
tensioned		
Test bite panel for correct components and proper operation		
Inspect motor controller for loose leads, posted		
placards, grounds and correct fuses		

Inspect drive machinery for missing/loose components

8543		DUMBWAITER
Component/Sub-Compo	onent	Proposed Procedure
Inspect Tech Manual and EOSS Sup	port	
Inspect PMS Support		
Inspect posted operating/safety instation	tructions at each	
Inspect posted lubrication chart at to	op station	
Inspect trunk bi-parting doors	•	
Inspect machinery access cover bol	ts & nuts	
Inspect machinery oil level		
Inspect hoist machinery mounting ha	ardware	
Inspect hoist drum		
Inspect hoist wire rope and end fitting	ngs	
Test slack rope device and limit swit	ch	
Test the hoist brake		
Test the up over travel limit switch		
Test the up deck level limit switch		
Test trunk bi-parting door limit swite	ch	
Inspect car broken rope device		
Inspect car bi-parting door assembly	I	
Inspect car for missing components		
Test lower level trunk bi-parting doo	rs and limit	
switch		
Test down over travel limit switch		
Test down level limit switch		
Inspect trunk buffer springs		
Test E-call and sound powered phor	ne system when	
installed		
Inspect clean out cover mounting hardware		
Inspect motor controller for loose leads, posted		
placards, grounds and correct fuses		
Inspect dumbwaiter trunk for preservation and		
cleanliness		
Inspect guide rails		
Test each control station E-stop button		

5331	WATER HEATERS	
Component/Sub-Component		Proposed Procedure
Inspect Tech Manual and EO	SS Support	NAVSEA/OEM TECH MANUAL
Inspect PMS Support		A-181/001
Inspect gauge calibration		CRL
Inspect relief valve test data		A-181/001 36M-1
Inspect relief valve drain piping		NAVSEA/OEM TECH MANUAL
Inspect cold water inlet pipe for check valve		NAVSEA/OEM TECH MANUAL
Test safety thermostatic switch		A-181/001 36M-2R
Test over-temp safety device		NAVSEA/OEM TECH MANUAL
Inspect lagging condition		NSTM 505
Inspect for steam / water leaks	S	NSTM 505
Inspect Temp Reg Valve for l	ocking device	NAVSEA/OEM TECH MANUAL
Inspect heater foundation		NAVSEA/OEM TECH MANUAL
Test water temp at basin/spig	ot	NSTM 533

5331	POTABLE WATER PUMPS	
Component/Sub-Component		Proposed Procedure
Inspect Tech Manual / EOSS Suppo	ort	EOSS
		NAVSEA/OEM Tech Manual
Inspect PMS Support		5331/800
		E-016/188
Inspect Gauge Calibration		CRL
Inspect Transducer Calibration		CRL
Inspect Coupling Guard		OPNAVINST 5100.19
		NAVSEA/OEM Tech Manual
Test local & remote start/stop func	tions of potable	EOSS
water pump and priming pump		5331/800 R-2
Inspect potable water pump and pri	0 1	EOSS
operation/design discharge pressur	re, unusual noise,	5331/800 R-2
bearing temps, etc.		NSTM 503
		NAVSEA/NAVSEA/OEM Tech
		Manual
Inspect reduced pressure, vacuum breaker and		5331/800 R-4/5/6
double check valve backflow preventer		
Inspect packing/mechanical seal lea	akage	NSTM 503
		E-016/188 R-2
Inspect for dissimilar metals (faster		NSTM 075
Inspect foundation and resilient mo	ounts	5331/800 R-2
		NAVSEA S9073-A2-HBK-010
		NSTM 300, 504
Inspect all flex hoses are properly tested/labeled		5000/009 A-1/2
		5000/014 A-1/2
		NAVSHIPYD PUGET SOUND
		261925Z APR99
Inspect grounding straps		NSTM 300
Test potable water pump pressure switch		N/A

6641	F	'AN ROOMS
Component/Sub-Cor	nponent	Proposed Procedure
Inspect deck condition		GSO 509, 512, 528, 670
- No standing water		GSO 509, 512, 528, 670
- Deck rusted / exfoliated		GSO 509, 512, 528, 670
- Deck drain not installed		GSO 509, 512, 528, 670
<ul> <li>Deck drain missing, not secured or inoperative</li> </ul>	within deck socket	GSO 509, 512, 528, 670
Inspect deck/bulkheads have no	painted over rust	GSO 509, 512, 528, 670
Inspect lighting is operative and	covers installed	GSO 509, 512, 528, 670
Inspect adequate lighting present	in space	GSO 509, 512, 528, 670
Inspect vent duct condition		GSO 509, 512, 528, 670
- Access covers present		GSO 509, 512, 528, 670
- Access cover fasteners not rusto	ed/missing	GSO 509, 512, 528, 670
- Duct interior is clean		GSO 509, 512, 528, 670
Inspect correct vent/piping system	n labeling	GSO 509, 512, 528, 670
Inspect fan motor installed correct	tly (flow)	GSO 509, 512, 528, 670
Inspect filters are clean and can b	e easily removed	GSO 509, 512, 528, 670
Inspect filter DP gauge is operative	ve	GSO 509, 512, 528, 670
Inspect vent heating element is o deteriorated	perative and not	GSO 509, 512, 528, 670
Inspect cooling coils are clean		GSO 509, 512, 528, 670
Inspect thermostatic controls are connected and operational	calibrated,	GSO 509, 512, 528, 670
Inspect the cooling coil drain is p drain and is not clogged	iped to the deck	GSO 509, 512, 528, 670
Inspect the proper color coding o	f piping	GSO 509, 512, 528, 670
Inspect that all hand wheels are p	resent	GSO 509, 512, 528, 670
Inspect for damaged / missing lag	gging	GSO 509, 512, 528, 670
Test the C/W or steam solenoids	are operational	GSO 509, 512, 528, 670
Inspect for chilled water / steam le	eaks	GSO 509, 512, 528, 670
Inspect for bull's eye and CCOL i	in space	GSO 509, 512, 528, 670
Inspect for any unauthorized stov	ved material	GSO 509, 512, 528, 670
Inspect for any unauthorized flam	mables	GSO 509, 512, 528, 670
Inspect the filter cleaning shop		GSO 509, 512, 528, 670

5351	STEAM RISER	and COPPER SEA	RVICE STEAM
Component/Sub-Compo	nent	Proposed 1	Procedure
Inspect Gauge calibration		CF	RL
Inspect PMS Support		5000	/013
Inspect warning placard posted – wa pressure before disconnecting	rning bleed	SI	В
Inspect piping/valve condition and o	peration	NSTN	A 505
Inspect protective cover		NSTN	M 505
Inspect relief valve for test data		5000/013	3 72M-2
Inspect overall area preservation		6300/0	01 S-1
Inspect ship has reviewed NAVSEA	Wash DC R	NAVSEA	Wash DC
130557Z FEB 01 concerning copper p	iping	R130557	ZFEB01
Inspect the ship has established an in	nspection	NAVSEA	Wash DC
program IAW NAVSEA message		R130557	ZFEB01
Inspect - Conduct a walkthrough of a	ll copper service		
steam piping to check for leaks IAW	NAVSEA	NAVSEA	Wash DC
message		R130557	ZFEB01

#### AUXILIARIES (AX) UNDERWAY PHASE

[AOE 1 CLASS MASTER CHECKLIST REV 3]

5811	ANCHOR V	WINDLASS DROP AND RETRIEVAL DEMONSTRATION
Component/Sub-Con	nponent	Proposed Procedure
Test Operate Anchor Windlas	s with Load	A-005/418 U-1
Test Mechanical Handbrake		A-005/418 U-1
Inspect Servo/Replenishment a Pressures during wildcat opera		NAVSEA/OEM TECH MANUAL
Inspect Anchor drops from the	e hawsepipe	A-005/418 U-1
Test Magnetic brake		
		A-005/418 U-1
Inspect motor amperage reading	ngs	
		NAVSEA/OEM TECH MANUAL

5600 / 5611	STEERING	G DEMONSTRATION
Component/Sub-C	omponent	Proposed Procedure
Inspect proper fluid levels		NAVSEA/OEM TECH
		MANUAL
Inspect correct Servo/Replenish	nment pressures	5611/806 R-13
Test - Demonstrate timed rudde	er swing checks/	5611/806 R-13
blocking valve test Ahead (as I	per provided	A-001/276 R-5
procedure)		NSTM 562
		INSURV NOTE
Test - Demonstrate timed rudd	er swing checks/	5611/806 R-13
blocking valve test Astern (as p	er provided	A-001/276 R-5
procedure)		NSTM 562
		INSURV NOTE

Inspect for dynamic rudder split from helm indicator	NSTM 562

5311		CTION DEMONSTRATION – SH TYPE EVAPS
Component/Sub-Co	mponent	Proposed Procedure
Note: Pre-U/W - AX to verify di	stillers are	Note: Pre-U/W - EL will inspect
operational, calibration & safety	relief valves are	salinity panel & dump valves.
within periodicity. Detailed mate	rial inspections are	
normally conducted during u/w	water production.	
Inspect PMS and Tech Manual s	upport	5311/014 5311/805
Inspect gauge calibration		CRL
		5311/805 R-1
Test flow meter		NAVSEA/OEM TECH MAN
Inspect evaporator shell (sight g	-	5311/805 R-1
and scale buildup) & feed heater	relief valve	
Test interlock device between po	otable water and feed	NAVSEA/OEM TECHMAN
water valves		
Inspect feed pump (labeled, pack	ring gland,	5311/805 R-1
foundation, seal / gland cavity)		
Inspect brine pump (labeled, pac	king gland,	5311/805 R-1
foundation, seal / gland cavity)		
Inspect distillate pump (labeled,	packing gland,	5311/805 R-1
foundation, seal / gland cavity)		
Inspect brine pump (labeled, pac	king gland,	5311/805 R-1
foundation, seal / gland cavity)		
Inspect heater drain pump (label	ed, packing gland,	5311/805 R-1
foundation, seal / gland cavity)		
Inspect flexible hose condition a	nd test tag	5000/009 A-1/A-2
		5000/014 A-1/A-2
Inspect feedwater strainer (foun-		5311/014 R-8
Inspect pipe labeling and lagging	g condition	NSTM 505/635
Test - Demonstrate water produc	etion capability	NAVSEA/OEM TECHMAN
during the 4 Hour Water Product	ion Demonstration	

## ELECTRICAL (EL) PRE-UNDERWAY PHASE AOE 1

COMPONENT/SYSTEM

SHIPS SERVICE DIESEL GENERATORS

PROPOSED PROCEDURE

EL-005

wer Relays	A-2R
eration	EOP
400 HERTZ DISTRIBU	FION SYSTEM
OMPONENT/SYSTEM	PROPOSED PROCEDURE
nrallel Operation	EOP/CSOSS
TELL-TALE PANEL/NAVIGATIO	N SIGNAL LIGHT PANEL
OMPONENT/SYSTEM	PROPOSED PROCEDURE
al lighting panel.	R-2
	Q-3 Q-3
The signal Eight	4.5
ANNOUNCING	SYSTEMS
OMPONENT/SYSTEM	PROPOSED PROCEDURE
emical, and Collis ion Alarms from all	Q-1R/R-1
all stations	Q-1R/R-1
ation	Q-1R/R-1
ration	Conduct Operational Test
	<u> </u>
	wer Relays eration  400 HERTZ DISTRIBUTE  OMPONENT/SYSTEM  arallel Operation  TELL-TALE PANEL/NAVIGATION  OMPONENT/SYSTEM  al lighting panel.  ion resistance of the Navigational  ion Resistance of the Signal Light  ANNOUNCING  OMPONENT/SYSTEM  emical, and Collis ion Alarms from all  all stations  attion  ration

Test General An (BOTH)	nouncing System Oscillator/Amplifier	Q-1R / R-1
Measure speake	r group insulation resistance	A-1
4351	DEGAUSSING	SYSTEM
C	OMPONENT/SYSTEM	PROPOSED PROCEDURE
Conduct Linear	ity Test	Q-1
Conduct Groun	d Test	M-2
Inspect Degaus	sing Folder	NAVSEA TECH MANUAL
EL-010	AUTOMATIC BUS TRAN	ISFER EQUIPMENT
C	OMPONENT/SYSTEM	PROPOSED PROCEDURE
Test all Enginee	ring ABT's.	S-3R, S-4R
Test All Remain	ing ABT's. (Day 2)	S-3R, S-4R
4371	EVAPORA	TORS
C	OMPONENT/SYSTEM	PROPOSED PROCEDURE
Test dump valve	e operation	REFER TO SCHEDULING AIDS
Test alarm setting	ngs	REFER TO SCHEDULING AIDS
4373	WIND INDICATING	G SYSTEM
COMPONENT	SYSTEM	PROPOSED PROCEDURE
Test System For	Proper Operation	R-1M
5081	THERMAL IMAGIN	IG SURVEY

COMPONENT/SYSTEM	PROPOSED PROCEDURE
Commence Thermal Imaging Throughout The Ship <b>NOTE</b> : Any equipment surveyed that has a temperature rise of 40 degrees centigrade or above (3 or 4 star) must be repaired or tagged out prior to getting underway. The items will not be available until repairs are completed and re-shot for verification	R-1/R-2

### ELECTRICAL (EL) UNDERWAY PHASE

**NOTE**: Electrical Underway Checks Consist Mainly Of Space Walk-Through Throughout The Ship.

In each space inspect the following if applicable:	
(INSPECT) FUSE BOXES	S
COMPONENT/SYSTEM	PROPOSED PROCEDURE
Are fuses pulled from designated circuits without danger tags affixed?	NSTM 300 - 2.4.1
Are there loose or missing locking nuts or gear adrift?	NSTM 300 – 4.8.2.1
Are circuits properly labeled for easy identification?	GSO 305E
Are there any bent, twisted, misaligned, or broken fuse clips?	NSTM 300 – 4.8.2.1
Is the interior rusty or dirty?	NSTM 300 – 4.8.2
Are fuses of the correct amperage and voltage installed?	GSO 303F NSTM 320 – 1.7.4
Are circuits fed from one set of fuses (except battle lantern circuits) multiple?	GSO 331C
Are fuse clips phosphor-bronze instead of silver plated?	NSTM 300 – 4.8.1.2
Were door hinges broken?	5100.19 SERIES NSTM 300 – 2.1.4
Are non-silver ferruled fuses installed?	NSTM 300 - 2.5.4
Are circuits over fused?	NSTM 300 – 2.5.4
Is clearance provided to permit complete accessibility for maintenance, repair, renewal of fuses, and testing?	GS0 300D
(INSPECT) BATTLE LANTE	ERNS
COMPONENT/SYSTEM	PROPOSED PROCEDURE
Were relay-operated lanterns installed in sufficient number?	NSTM 330 – 1.6.4.3.3.1
Are lanterns installed with suitable bracket assemblies to prevent removal of lantern?	NAVSEA 0964-000-2000
Were lanterns inoperative?	NSTM 330 – 3.6.2
Were test switches and relay frames grounded?	NSTM 330 – 2.1.8
Were lanterns located in explosion proof enclosures (prohibit)?	NSTM 330 – 1.6.4.3.2.2
Were NEALS lanterns installed and were they charged (red indicator)?	NSTM 330 – 1.6.4.3.2
Were relay operated lanterns fused?	NSTM 330 – 1.6.4.3.3.3
(INSPECT / TEST) SHORE POWE	R SYSTEM

COMPONENT/SYSTEM	PROPOSED PROCEDURE
Is shore power being properly rigged?	NSTM 320 – 2.2.7
Did shore power shunt trip interlocks trip its	IAW PMS
associated breakers when tested?	IAW EOSS
	GSO 320D
Was shore power system cabling between the	NSTM 320 – 2.2.7.2
receptacles and the ship's switchboard insulation	IAW EOSS
resistance within EOSS or PMS limits?	IAW PMS
	NSTM 300
Were shore power indicating lights operative, white in color, and all screws installed?	NSTM 320 – 2.2.9
Were warning signs posted?	GSO 070H
Was there pigtail stowage installed?	GSO 320D
Does the shore power system meet the current standards:  - Have a Viking Connector System.  - Have AQB-LF 400 Amp Circuit Breaker with shunt trip.  - Have phase sequencing and phase orientation devices.  - Have power available lights at switchboard and shore power connection box.  Have installed ammeter and selector switch to monitor total shore power current.	FION SYSTEM
COMPONENT/SYSTEM	PROPOSED PROCEDURE
Was the installed Cathodic Protection System operative and adjusted IAW PMS?	GSO 633C IAW PMS
Were the rudder grounding straps made of 1-1/2 inch	NSTM 633 – 3.3.2.7
Wide braided copper and brazed to the rudder stock and the hull?	GSO 633C
(INSPECT) CATHODIC PROTECT	TION SYSTEM
COMPONENT/SYSTEM	PROPOSED PROCEDURE
Has the system been turned off for greater that 15 days?	GSO 633G

Were shaft grounding brushes correctly installed?	NSTM 633 – 3.3.2.6
	ICCP TECH MANUAL
Shaft grounding brushes exhibit full contact with the	NSTM 633 – 3.3.2.6
slip ring?	ICCP TECH MANUAL
Was brush rigging correctly installed?	NSTM 633 – 3.3.2.6
(INSPECT / TEST) ALARM S	YSTEMS
COMPONENT/SYSTEM	PROPOSED PROCEDURE
Test alarm switchboards and panels.	IAW PMS
Were any alarm and warning systems inoperative or	GSO 433J
missing parts?	
(INSPECT) ORDER/INDICATING/MET	   TERING SYSTEMS
COMPONENT/SYSTEM	
	PROPOSED PROCEDURE
Were Tank Level Indicators (TLI's) out of calibration	GSO 437 E
or inoperative?	GG 40077
Were valve position indicator circuits misadjusted or	
inoperative?	
•	GSO 531B
inoperative? Were there missing or inoperative salinity cells?	GSO 531B IAW PMS
inoperative?	GSO 531B IAW PMS
inoperative? Were there missing or inoperative salinity cells?	GSO 531B IAW PMS
inoperative? Were there missing or inoperative salinity cells?  MOTOR CONTROLLE	GSO 531B IAW PMS ERS
inoperative? Were there missing or inoperative salinity cells?  MOTOR CONTROLLE  COMPONENT/SYSTEM  Were interiors dirty, rusty, deteriorated, or contained	GSO 531B IAW PMS ERS PROPOSED PROCEDURE
inoperative? Were there missing or inoperative salinity cells?  MOTOR CONTROLLE  COMPONENT/SYSTEM  Were interiors dirty, rusty, deteriorated, or contained	GSO 531B IAW PMS ERS PROPOSED PROCEDURE NSTM 300-5.2.4
inoperative? Were there missing or inoperative salinity cells?  MOTOR CONTROLLE  COMPONENT/SYSTEM  Were interiors dirty, rusty, deteriorated, or contained	GSO 531B IAW PMS ERS PROPOSED PROCEDURE NSTM 300-5.2.4
inoperative? Were there missing or inoperative salinity cells?  MOTOR CONTROLLE  COMPONENT/SYSTEM  Were interiors dirty, rusty, deteriorated, or contained gear adrift?  Were wiring diagrams, schematics or overload heater	GSO 531B IAW PMS ERS PROPOSED PROCEDURE NSTM 300-5.2.4
inoperative? Were there missing or inoperative salinity cells?  MOTOR CONTROLLE  COMPONENT/SYSTEM  Were interiors dirty, rusty, deteriorated, or contained gear adrift?  Were wiring diagrams, schematics or overload heater tables missing?	GSO 531B IAW PMS  ERS  PROPOSED PROCEDURE  NSTM 300-5.2.4 NSTM 302-3.3.2
inoperative? Were there missing or inoperative salinity cells?  MOTOR CONTROLLE  COMPONENT/SYSTEM  Were interiors dirty, rusty, deteriorated, or contained gear adrift?  Were wiring diagrams, schematics or overload heater tables missing?	GSO 531B IAW PMS  ERS  PROPOSED PROCEDURE  NSTM 300-5.2.4 NSTM 302-3.3.2  NSTM 302-3.3.1
inoperative? Were there missing or inoperative salinity cells?  MOTOR CONTROLLE  COMPONENT/SYSTEM  Were interiors dirty, rusty, deteriorated, or contained gear adrift?  Were wiring diagrams, schematics or overload heater tables missing?  Was controller electrical wiring properly banded?	GSO 531B IAW PMS  ERS  PROPOSED PROCEDURE  NSTM 300-5.2.4 NSTM 302-3.3.2  NSTM 302-3.3.1 GSO 302F
inoperative? Were there missing or inoperative salinity cells?  MOTOR CONTROLLE  COMPONENT/SYSTEM  Were interiors dirty, rusty, deteriorated, or contained gear adrift?  Were wiring diagrams, schematics or overload heater tables missing?  Was controller electrical wiring properly banded?  Were Start, Stop, "Emergency Run" or Reset buttons	GSO 531B IAW PMS  CRS  PROPOSED PROCEDURE  NSTM 300-5.2.4 NSTM 302-3.3.2  NSTM 302-3.3.1 GSO 302F ELECT PLT. INST. STD
inoperative? Were there missing or inoperative salinity cells?  MOTOR CONTROLLE  COMPONENT/SYSTEM  Were interiors dirty, rusty, deteriorated, or contained gear adrift?  Were wiring diagrams, schematics or overload heater tables missing?  Was controller electrical wiring properly banded?  Were Start, Stop, "Emergency Run" or Reset buttons	GSO 531B IAW PMS  CRS  PROPOSED PROCEDURE  NSTM 300-5.2.4 NSTM 302-3.3.2  NSTM 302-3.3.1 GSO 302F ELECT PLT. INST. STD METHODS/GSO 302F
inoperative? Were there missing or inoperative salinity cells?  MOTOR CONTROLLE  COMPONENT/SYSTEM  Were interiors dirty, rusty, deteriorated, or contained gear adrift?  Were wiring diagrams, schematics or overload heater tables missing?  Was controller electrical wiring properly banded?  Were Start, Stop, "Emergency Run" or Reset buttons	GSO 531B IAW PMS  RS  PROPOSED PROCEDURE  NSTM 300-5.2.4 NSTM 302-3.3.2  NSTM 302-3.3.1 GSO 302F ELECT PLT. INST. STD METHODS/GSO 302F EQUIPMENT TECH
inoperative? Were there missing or inoperative salinity cells?  MOTOR CONTROLLE  COMPONENT/SYSTEM  Were interiors dirty, rusty, deteriorated, or contained gear adrift?	GSO 531B IAW PMS  ERS  PROPOSED PROCEDURE  NSTM 300-5.2.4 NSTM 302-3.3.2  NSTM 302-3.3.1 GSO 302F  ELECT PLT. INST. STD METHODS/GSO 302F  EQUIPMENT TECH MANUAL AND
inoperative? Were there missing or inoperative salinity cells?  MOTOR CONTROLLE  COMPONENT/SYSTEM  Were interiors dirty, rusty, deteriorated, or contained gear adrift?  Were wiring diagrams, schematics or overload heater tables missing?  Was controller electrical wiring properly banded?  Were Start, Stop, "Emergency Run" or Reset buttons seized, missing or inoperative?  Were rubber boots cracked, torn or missing?	GSO 531B IAW PMS  CRS  PROPOSED PROCEDURE  NSTM 300-5.2.4 NSTM 302-3.3.2  NSTM 302-3.3.1 GSO 302F ELECT PLT. INST. STD METHODS/GSO 302F EQUIPMENT TECH MANUAL AND DRAWINGS NSTM 300-3.2.2
inoperative? Were there missing or inoperative salinity cells?  MOTOR CONTROLLE  COMPONENT/SYSTEM  Were interiors dirty, rusty, deteriorated, or contained gear adrift?  Were wiring diagrams, schematics or overload heater tables missing?  Was controller electrical wiring properly banded?  Were Start, Stop, "Emergency Run" or Reset buttons seized, missing or inoperative?	GSO 531B IAW PMS  CRS  PROPOSED PROCEDURE  NSTM 300-5.2.4 NSTM 302-3.3.2  NSTM 302-3.3.1 GSO 302F  ELECT PLT. INST. STD METHODS/GSO 302F  EQUIPMENT TECH MANUAL AND DRAWINGS

Were switches protected against inadvertent activation?	GSO 070H	
Were controllers with multiple power sources properly labeled?	GSO 305C	
Were motor foundations properly preserved?	GSO 631J	
Was resilient mounted electrical equipment grounded to the ships hull through ground straps?	NSTM 300-4.3.3 NSTM 302-2.4.1.1.1 DOD-STD-2003 MIL-STD-1310	
Did electrical rotating machinery have ball check grease fittings (zerk fittings) installed?	NSTM 244-1.7.7	
Were coupling, belt, or chain guards effective?	NSTM 302-2.4.1.1 GSO 070H	
Were controllers and remote operating stations properly labeled?	GSO 305C	
Is clearance provided to permit complete accessibility for operation, maintenance, repair, renewal of fuses, and testing?	GSO 300D	
WORKBENCHES		
COMPONENT/SYSTEM	PROPOSED PROCEDURE	
<ul> <li>Was the electrical workbench properly installed, to include: <ul> <li>Front panel, Side Panel, Back panel and Kneehole Insulation.</li> <li>Disconnect Switch properly installed and labeled.</li> <li>48-inch ground strap for every 4 feet of workbench.</li> <li>5KVA isolation transformer installed.</li> <li>Safety Placards.</li> </ul> </li> </ul>	NSTM 300 APPENDIX H GSO 320E GSO 665 GSO 650	
(INSPECT) ELECTRICAL SAFETY		
COMPONENT/SYSTEM	PROPOSED PROCEDURE	
Were flat irons a high-grade commercial type with a	NSTM 300-2.7.3.6	
were that from a might-grade commercial type with a	NS 1 W1 500-2.7.5.0	

three pronged cord?	GSO 640G	
Were Ironing Board Stations in berthing space modified to remove spotlight and fill the access hole? Ensure irons are not hardwired.	GSO 640G	
Have electronic and electrical shorting probes been modified by installing a nylon screw in the end of the probe and soldering the clip to the conductor?	NAVELEX 0101, 110A FIG 1-3 IAW PMS	
Are portable tools/devices not stamped "Double Insulated" or equipped with a three pronged cord?	NSTM 300-2.7.3.3 IAW PMS	
Were Hospital grade plugs used on portable equipment?	NSTM 300-2.7.3/2.8	
Were light fixtures, guards, and covers securely mounted?	NSTM 300-4.3.3	
Were over-sized lamps installed in lighting fixtures?	NSTM 330-2.2.4 NSTM 330-2.2.9	
Were light fixtures mis sing lenses, protective guards, or faceplates?	NSTM 330-2.1.4 NSTM 330-2.2.6	
Did diesel module room have adequate lighting?	GSO 331B GSO 332E	
Were spray-tight fixtures adequately protected against water intrusion?	NAVSEA 0964-000-2000	
Was bunk lighting cable hanging, or not routed through the inside of bunk stanchions?	NAVSEA 0964-000-2000	
Were plastic-cased bunk light reflectors and toggle switches properly grounded?	NSTM 300-2.2.1.4	
(INSPECT) CABLING	3	
COMPONENT/SYSTEM	PROPOSED PROCEDURE	
Was PVC cabling installed (new construction only)?	GSO 304D	
Were dead-ended cables properly identified/terminated?	NSTM 300-4.6.7 GSO 304E NSTM 300-4.6.9	

	T
	DOD-STD-2003-1
Were useless or improperly installed cables removed?	NSTM 300-4.6.7.1
	GSO 304E
Was cabling properly supported, routed or were nylon	GSO 304E
wire ties being utilized?	
Were cables pulling out of equipment?	GSO 331E
Were cables improperly spliced?	GSO 304E
	NSTM 300-4.6.8
	DOD-STD-2003-1
Were cables protected against being handholds or being stepped on?	GSO 304E
Was cabling run through beams without the use of	NSTM 300 TABLE 300-4-4
chaffing rings?	GSO 304E
Was cabling running through metal partitions	GSO 304E
equipped with grommets?	NSTM 320-1.6.11
Was cabling on weather decks and engineering	NSTM 300 TABLE 300-4-4
spaces deteriorated?	GSO 304C
Were cable stuffing tubes properly assembled?	NSTM 300-4.6.10.1
	NSTM 300 TABLE 300-4-4
	NSTM 320-1.6.11
	GSO 304E
Were multiple cables running through one stuffing	GSO 304E
tube?	NSTM 300 TAB. 300-4-4
Were multi-cable penetrators installed in Flammable	GSO 304E
Liquid Storerooms?	MIL-STD-1310
(INSPECT) BUS TRANSFER EQ	QUIPMENT
COMPONENT/SYSTEM	PROPOSED PROCEDURE
Were ABT's installed for the following:	NSTM 320-1.3.2
- Emergency Lighting.	GSO 320D
- IC Switchboard and panels.	
- Steering power panel.	
- Pumps associated with the main and auxiliary	
machinery plant having Low Voltage Release	
(LVR) control.	
- Fire pumps.	
- Fire extinguishing auxiliaries and controls.	
(INSPECT) BUS TRANSFER EQ	QUIPMENT

COMPONENT/SYSTEM	PROPOSED PROCEDURE
Did ASCO ABT transfer switches have an electrical charge on the metal screw on the manual operator?	NAVSEA FSC SER 03E2/03E2- 234
Was the sliding interlock on manual bus transfer switches effective at preventing both breakers from being closed at the same time?	NSTM 300-4.8.4.2
Are feeder circuit breaker megger holes blanked off?	NAVSEA 230319ZNOV 98
Were Normal/Alternate source indicating lights operative?	NSTM 320-2.2.6.4
Were Automatic Bus Transfer Devices operating properly	NSTM 300-4.8.4.2 NSTM 320-1.3.2.1 GSO 300J 320D
(INSPECT) SHIP TELEPHONE	SYSTEM
COMPONENT/SYSTEM	PROPOSED PROCEDURE
Was the system unreliable due to unresolved software or hardware deficiencies?	NSTM 430-3 GSO 432
Test battery back-up for telephone system	NSTM 313-2.5 GSO 313J
(INSPECT) MOTORS	S
COMPONENT/SYSTEM	PROPOSED PROCEDURE
Were motor foundations properly preserved?	NSTM 300
Was resilient mounted electrical equipment grounded to the ships hull through ground straps?	NSTM 300
Did electrical rotating machinery have ball check grease fittings (zerk fittings) installed?	NSTM 244
Were coupling, belt, or chain guards effective?	GSO 320E
POWER PANELS	
COMPONENT/SYSTEM	PROPOSED PROCEDURE
Do labels specify the proper information?	GSO 305E

Do Breaker ratings match the circuit label current rating?	GSO 305E
Are multi-phase circuits missing breaker connecting handles?	GSO 324C
Were power panels located inside galley spaces?	GSO 320E
Is clearance provided to permit complete accessibility?	GSO 300D
CASUALTY POWER CAR	BLES
COMPONENT/SYSTEM	PROPOSED PROCEDURE
Were cable ends properly terminated?	GSO 304E NSTM 320-3.4.1 DOD-STD-2003
Were cables deteriorated from age, heat, and humidity?	NSTM 079-47.4.2.2.10
Were normally energized power terminals labeled?	NSTM 320-1-2-8-2 GSO 320G
Were racks properly identified as to number/length of cables assigned to the rack?	GSO 305F
Is there a label attached at the end of the cable to indicate the length and stowage rack number?	GSO 305F DOD-STD-2003
Are cable leads properly identified for phase identification?	NSTM 320-1.2.8.2
Were cable ferrules missing or heavily oxidized?	NSTM 079-47.4.2.2.6
Was an improper number/length of cable installed on a cable rack?	NSTM 079-47.5.6.1 GSO 320G
Were wrenches missing from terminals?	NSTM 079-47.4.2.3.3
Were covers installed on power terminals?	NSTM 079-47.4.2.3.4 NSTM 079-47.4.2.3.6 GSO 320G

ELECTRICAL DISTRIBUTION EQUIPMENT		
COMPONENT/SYSTEM	PROPOSED PROCEDURE	
Was electrical distribution equipment securely mounted?	NSTM 300-4.3.3 GSO 300D	
Electrical distribution equipment have loose or missing covers?	NSTM 300-4.3.3	
Were control knobs or fasteners missing from electrical equipment?	NSTM 300-4.3.3	
Was electrical equipment protected from water intrusion?	NSTM 300-4.4.1 NSTM 300-4.4.5	
Is electrical properly mounted or was it suspended solely by electrical cables?	NSTM 300-4.3.3	
Were 440 multipurpose outlets properly phased?	NSTM 320-1.4.1	
Did Standard Navy Receptacles (SNR) and Multi-Purpose Outlets (MPO) have an interlock switch or was the switch function such that the plug could not be removed from an energized receptacle?	NSTM 320-1.4.1	
Were electrical receptacles broken or damaged?	NSTM 300-2.7.6	
Were 400HZ AC, 60HZ AC, and DC convenience outlets labeled to prevent equipment being used with the wrong frequency?	GSO 320	
SOUND POWERED TELEPHONE SYSTEMS		
COMPONENT/SYSTEM	PROPOSED PROCEDURE	
Were Sound Powered Telephone Circuit Amplifiers missing or inoperative?	NSTM 430-3.1	
Were any Sound Powered Circuits below 50,000 ohms resistance to ground?	GSO 432I	
Were Sound Powered Call Signal Stations (growlers) inoperative, corroded, damaged or missing parts?	NSTM 430	
Were Sound Powered Jackboxes improperly labeled, corroded, damaged, or missing parts?	NSTM 430-3.2	

(NODECT) I ICHTING	
(INSPECT) LIGHTING	
COMPONENT/SYSTEM	PROPOSED PROCEDURE
Were darken ship switches operative and adjusted properly?	NSTM 330-3
Were light fixtures, guards, and covers securely mounted?	NSTM 300-4
Were over-sized lamps installed in lighting fixtures?	NSTM 330-2
Were light fixtures missing lenses, protective guards, or faceplates?	NSTM 330-2
Were spray-tight fixtures adequately protected against water intrusion?	NSTM 300-4
Did diesel module room have adequate lighting?	GSO 331B/332E
Were plastic-cased bunk light reflectors and toggle switches properly grounded?	NSTM 300-2
(INSPECT) BATTERY LOCK	KERS
COMPONENT/SYSTEM	PROPOSED PROCEDURE
Was a Battery Log maintained?	NSTM 313-2
Is there an electrical interlock between exhaust	5100.19C C0904
ventilation and battery charger?	NSTM 313
Are Alkaline and Lead Acid Batteries being serviced in the same facility?	5100.19 C0904
Is each locker provided with:  - Rubber Gloves and Aprons.  - Goggles.  - Two battery fillers.  - Two battery test sets.  - One soda water container.	5100.19 GSO 313F
Does the locker contain an eye wash station and a deluge shower?	NSTM 313-2
Are battery storage racks greater than 12 inches between tiers?	GSO 313F

(INSPECT) BATTERY LOCKERS		
COMPONENT/SYSTEM	PROPOSED PROCEDURE	
Were battery hold-down clamps provided?	GSO 313F	
Are Acids stored in appropriate protective containers?	GSO 313F	
Are battery charger plugs and jacks marked NEG. and POS.?	GSO 313F	
(INSPECT) MISCELLANEOUS EQ	QUIPMENT	
COMPONENT/SYSTEM	PROPOSED PROCEDURE	
Is permanently mounted electrical equipment hardwired to the ships electrical system?	NSTM 330-1	
Is hardwired electrical equipment permanently mounted?	NSTM 330-1	
Was more than 1 multi-purpose power strip connected to one isolated receptacle circuit?	NSTM 300-2.7	
Is electrical equipment mounted on non-conducted surfaces properly grounded?	3000 / A-5	
Were Surge Protectors of the approved type?	3000 / A-4R	
Are portable electric device power cords properly tinned?	3000 / Q-1R	
Are permanent-type safety precautions, operating instructions, high voltage warning signs, and resuscitation instructions installed where required?	NSTM –H.5, I-2	
Did electrical connection boxes have knockouts pushed in leaving access holes In the side?	NSTM 300-2.	
Are non-watertight connection boxes being used in engineering spaces?	GSO 300D	
Was rubber matting oil soaked, cracked, punctured, perforated or had imbedded metal or conductive particles?	GSO 634B	
Was accommodation ladder lighting of the proper typed? (Not to use dress ship lights attached to	NSTM 330-1	

gangway handrails)?	
Did dress ship lights have broken, missing, or incorrect guards?	NSTM 330-1 3000/ R2
Were dress ship light receptacles labeled "Dress Ship Light Streamers. Not to be used for any other purpose"?	NSTM 330-1-
Were panel switches controlling circuits that are de- energized during darkened ship operation marked DARKENED SHIP?	
	NSTM 330-1
Had the float charge on the UPS batteries been reduced from 135vdc to 129vdc?	
	IAW PMS
Was UPS electronic cabinet bottom sealed to prevent water of oil entry from lower level engine room?	GS0 300D/324D NSTM 300-4

# ELECTRICAL (EL) POST-UNDERWAY AOE 1 OPEN AND INSPECT AS REQUIRED BY THE INSPECTION COMPONENT/SYSTEM PROPOSED PROCEDURE

## MAIN PROPULSION PRE-UNDERWAY PHASE AOE 1

2210 PROPULSION BOILERS		
Component/Sub-Component		Proposed Procedure
IDLE BOILER:		
Test F/O safety sh	utoff/root valves	2210/006 (R-5, R-6)
Test F/O Quick Clo	osing Valves	EOP FOS
Inspect burner lead bends and flange shields		NSTM 505-7.9.4
Test final control element air locks		2212/108 (A-3R)
Test F/O service ta	nnk bulkhead stop valves	5000/005 (S-2)
Test F/O service tank Quick Closing valves		5000/005 (S-2)
Test steam smothering system		EOP R150
Test safety valve hand easing gear		2210/006 (24M-2)
Test remotely close main steam stop valve		2531/004 (S-1)
Test remotely close auxiliary steam stop valve		5340/006 (S-1)
ALL BOILERS:		
Test boiler water high/low level alarms		2210/006 (Q-1R, Q-3R)
Test gauge glass hand easing gear		EOP BGG
Test gauge glass normal/emergency lighting		NSTM 221-3.4.2
Inspect bottom blow system material		S9221-D2-MMA-010, 8-3.1.3.B
Inspect bottom blow valves for leak by		NSTM 221-4-17.3
Inspect for sliding feet movement		2210/006 (M-1)

ALL BOILERS: (cont.)	Proposed Procedure
Inspect gauges/instruments	CRL/CIL
Inspect Stack Gas Analyzer	4361/001 (A-5)
Inspect Periscope	NSTM 221-3.5
Inspect smoke pipe expansion joint	NSTM 221-2.1.3
Inspect Boiler Casing and Insulation	2210/001 (R-1)
Inspect Sample Coolers	NSTM 220
Inspect drain valve piping	NSTM 505
Test ABC system 28 VDC UPS	2212/161 (Q-4R)
Inspect Elec ABC system laptop computer	TECH MANUAL

2550	2550 MAIN FEED PUMPS	
Component/Sub-Component		Proposed Procedure
Test low suction tr	ip	2550 (Q-4)
Test speed limiting governor		2550 (S-10)
Test overspeed trip and observe roll over		2550 (S-12)
Test/Sample lube oil		2000/001 (R-1)
Test combination e	exhaust/relief valve	2550 (S-8)
Test electric lube oil pump auto start		EOP FOPS
Inspect pump packing gland/mechanical seal		NSTM 503-5.3.8
Inspect flange shields		NSTM 505-7.9.4
Inspect relief valves		NSTM 505-9.17.5
Inspect gauges/ins	truments	CRL/CIL

2550	MAIN BOOSTER PUMPS	
Component/Sub-Component		Proposed Procedure
Test low pressure a	alarm	2550/001 (Q-12)
Test Automatic Start		EOPMFBT
Inspect gauges		CRL/CIL
Inspect MFBP		NSTM 503-5.3.8
- motor controller		
- pump motor		
- packing gland/mechanical seal		

2511	2511 FORCED DRAFT BLOWERS	
Component/Sub-Component		Proposed Procedure
Test low lube oil trip and observe roll over		2511/004 (S-6)
Test speed limiting governor		2511/004 (S-3)
Test shutter operation		2511/004 (PM-2)
Test elect lube oil pump auto start/stop		2511/004 (S-7)
Inspect/Sample lube oil		2000/001 (R-1)
Inspect gauges/instruments		CRL/CIL
Inspect flange shields		NSTM 505-7.9.4

2610	FUEL OIL SERVICE PUMPS	
Component/Sub-Component		Proposed Procedure
Test remote shut down (cold plant)		EOP FOS
Test fuel oil servic	e constant pressure control vlv	2610/057 (A-14)
Test auto speed ad	vance/low pressure shut down	2610/057 (A-5R)
Inspect electric fue	l oil service pump	NSTM 503-5.3.8
- motor controller		
- pump motor		
- packing gland/mechanical seal		
Inspect instruments, gauges and thermometers		CRL/CIL
Shift/Clean strainer		EOP FOSS
Inspect discharge relief valve		NSTM 505
Inspect Fuel Oil Accumulator and N2 charge		2610/057 (S-2R)

2550	DEAERATING FEED TANK	
Component/Sub-Component		Proposed Procedure
Test DFT gauge glass hand easing gear		LOCAL EOP
Test D.O.		NSTM 220
Inspect DFT		
- relief valve		
- vacuum breaker		
- gauge glass		NSTM 505
Inspect gauges/instruments		CRL/CIL

2550	2550 EMERGENCY FEED PUMP	
Component/Sub-Component		Proposed Procedure
Demonstrate operation and feed boiler successfully for 10 minutes		EOP EFP
Inspect for water/s	team leakage	EOP EFP
Inspect pump disch	narge relief valve	NSTM 505
Inspect gauges/ins	struments	CRL/CIL
2211 BOILER INSPECTION DEVICE		E
Component/Sub-Component		Proposed Procedure
Test boiler inspection device		2211/002 (M-2R, 3R)
ADMIN/DOCUMENTATION		
Component/Sub-Component		Proposed Procedure
BW/FW records (last 3 months)		NSTM 220/221
Bottom blow UT records		NSTM 220/221
Soot blow ppg UT records		NSTM 220/221
Soot blow head UT records		NSTM 220/221
Burner barrel hydrotest records		2210/006 (S-5R)

2320	MAIN ENGINES	
Component/Sub-Component		Proposed Procedure
Test Main Conden	ser SW Inlet Valve	MIP 2560/807 (R-4)
Test Main Conden	ser SW Outlet Valve	MIP 2560/807 (R-4)
Test Scoop Injection	on SW Inlet Valve	MIP 2560/807 (R-4)
Test Main Circ Pun	np Emerg Bilge Suction Valve	MIP 2560/807 (R-4)
Test Main Engine Guarding Valve		EOP MEGV
Test Throttle Valves		EOP MEGV
Inspect Turbine Gland Seal Regulating Valve		NSTM 505
Inspect Turbine Gland Seal Dump Valve		NSTM 505
Inspect Turbine Crossover Piping Sentinel Valves		NSTM 505
Inspect Air Ejectors		EOP MEAJ
Inspect Drain systems		NSTM 505
Inspect Demineralizer Operation		EOP MCD

2411 REDUCTION GEARS	
Component/Sub-Component	Proposed Procedure
Test Shaft Turning Gear	EOP MRTG
Inspect Lube Oil Condition/sump level	2000/001 (R-1)
Inspect MRG Interior	E-700/017 (A-11)
- Gear Teeth contact/condition	NSTM 244
- Lube Oil Spray Pattern	
- Casing Interior	
- Attached LO Pump Angle Drive Gear	
Inspect Oil Flow in SFI's	NSTM 244-33.3.6
Instruments, gauges and thermometers	CRL
Inspect Casing Exterior	NSTM 241
Inspect Vent Fog Precipitator	EOP RGVS
Inspect Dehumidifier	EOP MRDH
Inspect Security Devices	NSTM 241-4.2.3
Inspect Flange Shielding	NSTM 505
Inspect Piping Systems	NSTM 505

2990	0 LINE SHAFT BEARINGS	
Component/Sub-Component		Proposed Procedure
Inspect/Sample lube oil		MIP 2000/001 (R-1)
Inspect Sump Drain Valve		NSTM 244-2.4.3
Inspect Seals		NSTM 244-2.4.3
Inspect Thermometers		NSTM 244-2.4.3
Inspect Lubricator		NSTM 244-2.4.3
Inspect Dip Stick		NSTM 244-2.6.7
Inspect Lock Wires		NSTM 244-2.4.5

2430	2430 STERN TUBE SEALS	
Compo	nent/Sub-Component	Proposed Procedure
Test Cooling Water	r Low Flow Alarm	EOP STC
Test Inflatable Sea	1	2400/012 (S-1)
Inspect Gauges		CRL/CIL
Inspect Cooling Water Piping		NSTM 505
Inspect/shift Cooling Water Strainer/Filter		EOP
Inspect underway seal leakage rate		NSTM 244
Inspect LP Air Supply		NSTM 505
Inspect LP Piping/Hoses/Fittings		NSTM 505
Inspect CO2/N2 Piping/Fitting		NSTM 244-6.2.5.1
Inspect Emergency Flax Packing Kit		NSTM 244

1130	HULL STRUCTURE	
Component/Sub-Component		Proposed Procedure
Inspect Bilges/Angle Irons		NSTM 090
Inspect Deck Plates		NSTM 090
Inspect Equipment Foundations and resilient mounts		NSTM 090
Inspect Paint and Preservation		NSTM 631(V2) (V3)
Inspect Pipe Brackets/Hangers		A-700/038 (18M-1R)
Inspect Lighting		NSTM 300

2620	LUBE OIL SYSTEMS	
Component/Sub-Component		Proposed Procedure
Test Main Engine I	Lube Oil Sequencing	2620/801 (S-1)
Test Main Engine I	Low Lube Oil Alarm	2620/801 (S-1)
Inspect Electric Lub - Motor	pe Oil Pump	NSTM 505
- Mechanical Se	als and Unloading Valve	NSTM 503
Inspect attached M - Mechanical Se	ain Engine Lube Oil Pump als	2620/011 (R-2)
Inspect Lube Oil S	trainer Baskets and Enclosure	EOP LOPO
Inspect system flange shields		NSTM 505
Inspect lube oil pump relief valves/test data tag		2620/001 (60M-1)
Inspect gauges and instruments		CRL/CIL
Inspect Temp Regulating Valve		NSTM 505
Demonstrate Lube Oil Purifier Operation		EOP LOPO
Inspect Lube Oil Purifier Heater relief valve/test data tag		NSTN 505
Inspect Lube oil heater		NSTM 505
Demonstrate L/O purifier emergency stop		EOP LOPO
Demonstrate Lube Oil Purifier Efficiency		EOP LOPO; NSTM 262

2500	CONTROLS	
Component/Sub-Component		Proposed Procedure
Test EOT Indicator		EOP EOT

Test RPM Indicator	EOP EOT
Test Console Alarms and Indicators	EOP EOT
Test Wrong Direction Alarm	EOP EOT
Bell Logger	EOP EOT

3110	GENERATORS GENERATORS	
Component/Sub-Component		Proposed Procedure
Inspect Lube Oil Condition/ Sump Level		2000/001 (R-1,2)
Inspect Lube Oil SFIs		NSTM 241-2.3.8; 244-3.3.6
Inspect Vent Fog Precipitator		NSTM 241-3.2.6
Inspect/Shift Lube Oil Strainer		EOP LOSTG
Airbox Telltale Dra	ains	NSTM 310
Test Alarm Panel		EOP TG
Inspect Gland Seal	Operation	EOP TG
Inspect Aux Circ P - Motor - Controller - Packing gland	ump /mechanical seal	EOP TG
Inspect Aux Cond - Motor - Controller		EOP TG
Inspect Aux Air Ej	ectors	EOP TG
Test Lube Oil Pum	p Autostart	EOP TG
Test Low Lube Oil	Alarm	3111 (OT-1)
Inspect Turbine Casing Relief Valve		NSTM 505
Test Overspeed Tr	ip	3111 (Q-1)
Test Manual Trip		EOP TG

Test Back Pressure Trip	3111 (18M-3)
Test Auxiliary Condenser SW Inlet Valve	2560 (R-4)
Test Auxiliary Condenser SW Outlet Valve	2560 (R-4)
Inspect centrafilter	EOP TG
Inspect flange shields	NSTM 505
Inspect duplex oil filter(GOV)	EOP TG
Inspect Aux Condenser sight glass	EOP TG
ICAS	
ICAS	
Component/Sub-Component	Proposed Procedure
Verify operational status of each workstation	ICAS Tech Manual
Verify number of required portable data terminals (PDT) and that they are operational	ICAS Tech Manual
Verify number of required portable diagnostic aids (PDA) and that they are operational	ICAS Tech Manual
Are any critical system errors shown in the system log?	ICAS Tech Manual
Ensure data for at least two routes from actual rounds	ICAS Tech Manual
Ensure data from Data Acquisition devices is being received as required	ICAS Tech Manual
Verify Demand Data is received and processed accurately	ICAS Tech Manual
Verify database data is received and processed accurately	ICAS Tech Manual
Ensure router connections are operating properly	ICAS Tech Manual
Ensure remote demand data and database data are available to be viewed.	ICAS Tech Manual
Verify all required system links are available	ICAS Tech Manual
Verify all ICAS printers are operational	ICAS Tech Manual
Verify picture book is available for vibration checks	ICAS Tech Manual
Verify vibration data is being taken per PMS	ICAS Tech Manual
Verify vibration disc are installed on all equipment	ICAS Tech Manual

Conduct vibration surveys on selected equipment during the full power demonstration	ICAS Tech Manual
Inspect all cabinet air filters	MIP 2020 (M-3)
Inspect all ICAS computer equipment	MIP 2020 (A-1R)
Inspect computer internal shocks and fans	MIP 2020 (M-3)

MAIN PROPULSION UNDERWAY PHASE LHD 1		
	TEAM ARRIVAL	
Component/Sub-Component		Proposed Procedure
Check applicable equipment for correction of deficiencies.		
Tour space, ensure ready for sea.		
	MISCELLANEOUS	
Inspect Oil Lab, sampling equipment		NSTM 220
Complete Open and Inspect List and give a copy to the Engineer Officer.		
	CHELANT TREATMENT SYST	EM
Inspect Spill Locker and inventory		NSTM 220
Inspect hydrazine locker		NSTM 220
Inspect injection cabinet		NSTM 220
Inspect chelant treatment tank and associated equipment		NSTM 220
	DEMONSTRATIONS	
Demonstrate Full Power ahead (1 hour)		PMS/EOSS/POG/9094.1B
Demonstrate Quick Reversal Astern		POG/Full Power Memo/EOSS

Demonstrate Quick Reversal Ahead	POG/Full Power Memo/EOSS
Demonstrate soot blower operation as soon as possible after underway. Note: Demonstrate soot blower head pressure PMS on one rotating and one stationary head per boiler while blowing tubes.	EOP SOBO
Demonstrate boiler flex test (all boilers will be flexed prior to Full power.)	2212/161 (S-4R)
Demonstrate fuel oil purifier (s) operation	EOP FOP
Demonstrate purifier (s)emergency stop capability	EOP FOP